





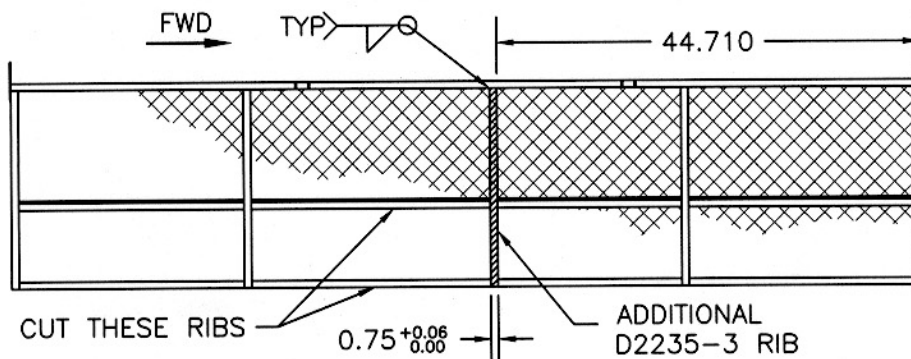
**DART**

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9226	REV. A SHEET 1 OF 1
DATE 02.01.16		TITLE BASKET CONVERSION KIT	SCALE NTS
A	02.01.16	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS: D205-541 REV. E  
REF. CANADIAN STC: SH96-120  
FAA STC: SR00696NY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE PROCEDURE FOR CONVERTING A D205-541-041 BASKET INTO A D205-541-044 BASKET USING THE DSI 9226-011 KIT.



### **NOTES:**

- 1) CUT 0.75" +0.06/-0.00 GAP IN THE RIBS SHOWN (3 PLACES) AT A DISTANCE OF 44.710" FROM FWD END OF THE BASKET AS SHOWN.
- 2) WELD IN D2235-3 RIB AS SHOWN. TIG WELD PER MIL-STD-2219/AMS-STD-2219 CLASS "C" USING ER308L FILLER ROD.
- 3) TOUCH UP PAINT AS REQUIRED USING 1 COAT OF MIL-P-85582 OR MIL-P-23377 PRIMER AND 2-3 COATS OF MIL-C-85285 POLYURETHANE PAINT.
- 4) INSTALL D3052-1 MOUNTING LUG PER D205-541 REV. E.
- 5) REPLACE D2258-220 LABEL WITH D2258-300 LABEL.
- 6) INSTALL BASKET ON A/C PER D205-541 REV. E.
- 7) REPLACE D205-541 REV. D, MMS-D205-541 REV. D, AND FMS-D205-541 REV. C WITH D205-541 REV. E, ICA-D205-541 REV. O, AND FMS-205-541 REV. D.

Qty -011	Part Number	Description
X	DSI 9226-011	BASKET CONVERSION KIT
1	D2199-1	STRUT
1	D2235-3	RIB
1	D2258-300	LABEL
1	D2515	BUSHING
1	D3052-1	MOUNTING LUG
1	AN4-12A	BOLT
3	AN4-13A	BOLT
1	AN4-14A	BOLT
1	AN4-7A	BOLT
10	AN960JD416	WASHER
6	MS21042L4	NUT (or MS21042-4)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY:   
D. SHEPHERD (DE # 02)

DATE: Jan. 16 2002  
CERT. NO.: SH96-120  
ISSUE NO.: #2

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